

TÜV SÜD POLSKA Sp. z o.o.  
ul. Podwale 17  
00-252 WARSZAWA  
**NOTIFIED BODY No. 2527**



Polska

## CERTIFICATE OF CONFORMITY OF THE FACTORY PRODUCTION CONTROL

**No. 2527-CPR-1A.050.01**

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product:

### WELDED LOAD BEARING STEEL STRUCTURAL COMPONENTS

execution class up to EXC3, method 1, 3a according to EN 1090-1:2009 + A1: 2011  
for use in all types of construction

produced by :

**KALMET S.A.**  
ul. Gaudiego 3, 44 – 100 Gliwice, Poland

and produced in the manufacturing plants :

**KALMET S.A.**  
ul. Gaudiego 3, 44 – 100 Gliwice, Poland

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard(s):

**EN 1090-1:2009+A1:2011**

under system 2+ for the performances set out in this certificate are applied and that

**the factory production control fulfils all the prescribed requirements for these performances.**

This certificate was first issued on 03.09.2014 revised on 28.08.2015 and will remain valid as long as the test methods and/or factory production control requirements included in the harmonised standard, used to assess the performances of the declared essential characteristics do not change, and the construction product, and the manufacturing conditions in the plant are not modified significantly, unless suspended or withdrawn by the factory production control certification body .



Warsaw, date 28th of August 2015



Piotr Kukula  
Director of Certification Center

The scope of Welding Certificate is defined in Annex

(PP05-F03-1090 issue.2 valid from 21.01.2015)

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Polska

# WELDING CERTIFICATE

Annex to the Certificate no.: 2527-CPR-1A.050.01

Issue No. 1 of 28<sup>th</sup> of August 2015

**1. Scope of the certificate:**

Manufacturing, mechanical fastening and corrosion protection of load bearing steel structural components, according to requirements of EN 1090-2:2008+A1:2011.

**2. Type of products:**

Load bearing steel structural components in execution classes EXC1, EXC2, EXC3.

**3. Powers for welding:**

- **Factory Production Control fulfils requirements of PN-EN ISO 3834-2:2007**

- **Parent metal groups** (according to EN ISO 15608):

1.1, 1.2, 2.2, 3.1, 8.1

- **Welding processes and allied processes** (according to EN ISO 4063):

- 135      MAG welding with solid wire electrode
- 136      MAG welding with flux cored electrode
- 141      TIG welding with solid filler material
- 783      Drawn arc stud welding with ceramic ferrule or shielding gas

- **Authorised welding supervision:**

Name, Surname	Function	Qualifications
JUREK Adam	Welding Supervisor	IWE, IWI-C

**Confirmation:** All procedures and qualifications for the welding meet the requirements of EN 1090-1:2009+A1:2011 for the above materials and welding methods.

**Remarks:** - - -

Warsaw 28.08.2015



*[Signature]*  
Piotr Kukuła  
Director of Certification Center

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