



CERTIFICATE OF QUALIFICATION

No. 287/1061/V/2014

The Welding Committee of the Instytut Spawalnictwa in Gliwice
for Qualification of Industrial Enterprises
classifies

The Enterprise

„KALMET” S.A.
in Gliwice, 3 Gaudi St.

to the First Group of Large Enterprises

according to the Polish Standard PN-M-69009

Classification to this group qualifies the enterprise to manufacture, assembly and repair welded constructions of classes 1, 2 and 3, according to the Polish Standard PN-M-69008, and steel structures Classes 3, 2, 1 (structures for static load), according to the Polish Standard PN-B-06200, made of constructional steels low and high alloy steels, using of the following welding methods:

- MMA welding (111),
- MIG/MAG (131/135) & TIG (141) welding,
- MAG welding with flux cored electrode (136),
- MAG welding with metal cored electrode (138),
- Resistance welding (2),
- Drawn arc stud welding with ceramic ferrule (783),

PERSONEL RESPONSIBLE:

- | | | |
|-------------------------------|---|--|
| - for welding work in general | - | Adam JUREK <i>M.Sc. IWE</i>
Welding Engineer |
| - for welding work inspection | - | Ryszard KARCZ <i>IWE.</i>
Head of Quality Department |

The Certificate is valid till October 20th 2016

COMMITTEE CHAIRMAN

Prof. Jacek SŁANIA D.Sc. IWE, IWI



DIRECTOR of the
INSTYTUT SPAWALNICTWA

Prof. Jan PILARCZYK D.Sc.(Eng)

Gliwice, October 22nd 2014